

Custom Grille Insert

Thank you for your purchase of DBCustomz' 2016+ Toyota Tacoma Custom Grille Insert! This product was carefully crafted to ensure a perfect fit with your vehicle. The instructions below are provided to allow for an easier installation. We encourage you to refer to these regularly for optimal efficiency.

TOOLS REQUIRED

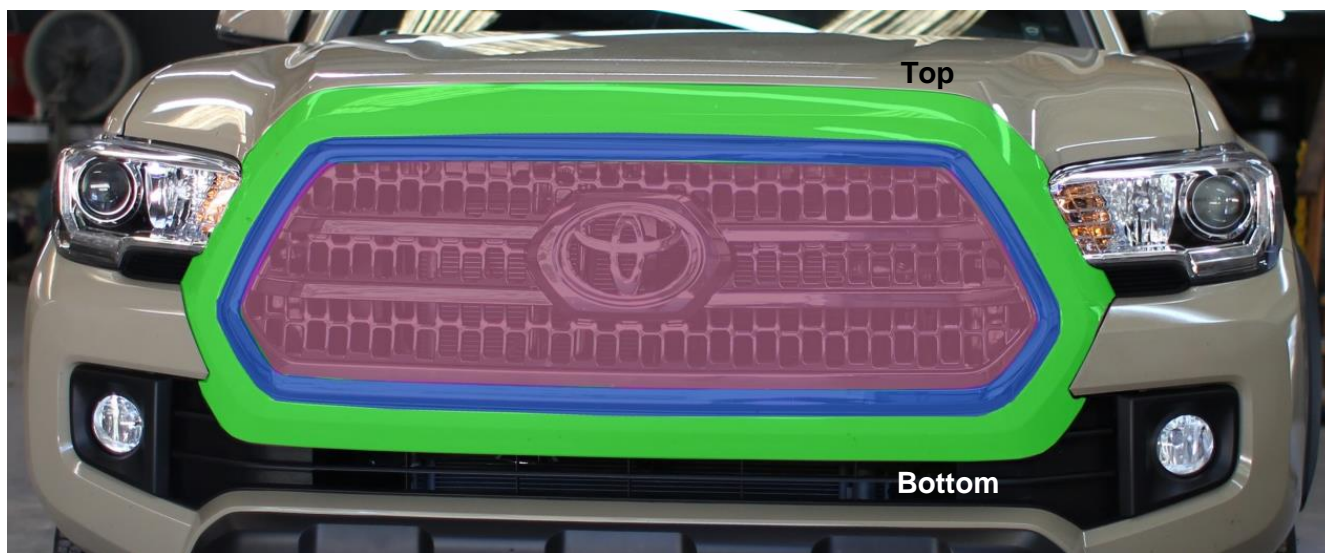
- (1) Phillips screwdriver or drill bit
- (1) flathead screwdriver or drill bit
- (1) towel or soft blanket

HARDWARE INCLUDED

- (6) ½" Phillips stainless steel screws
- (4) 1" Phillips stainless steel screws
- (4) ¼" plastic spacers

REFERENCE SECTION

The Front Bumper Unit is comprised of three main components, as explained below. Please familiarize yourself with each component to better understand the instructions.



Inner Grille – LIGHT PINK – component that will be replaced with your new DBCustomz' grille insert

Outer Trim – BLUE – component that helps hold the Inner Grille in place. This component will remain

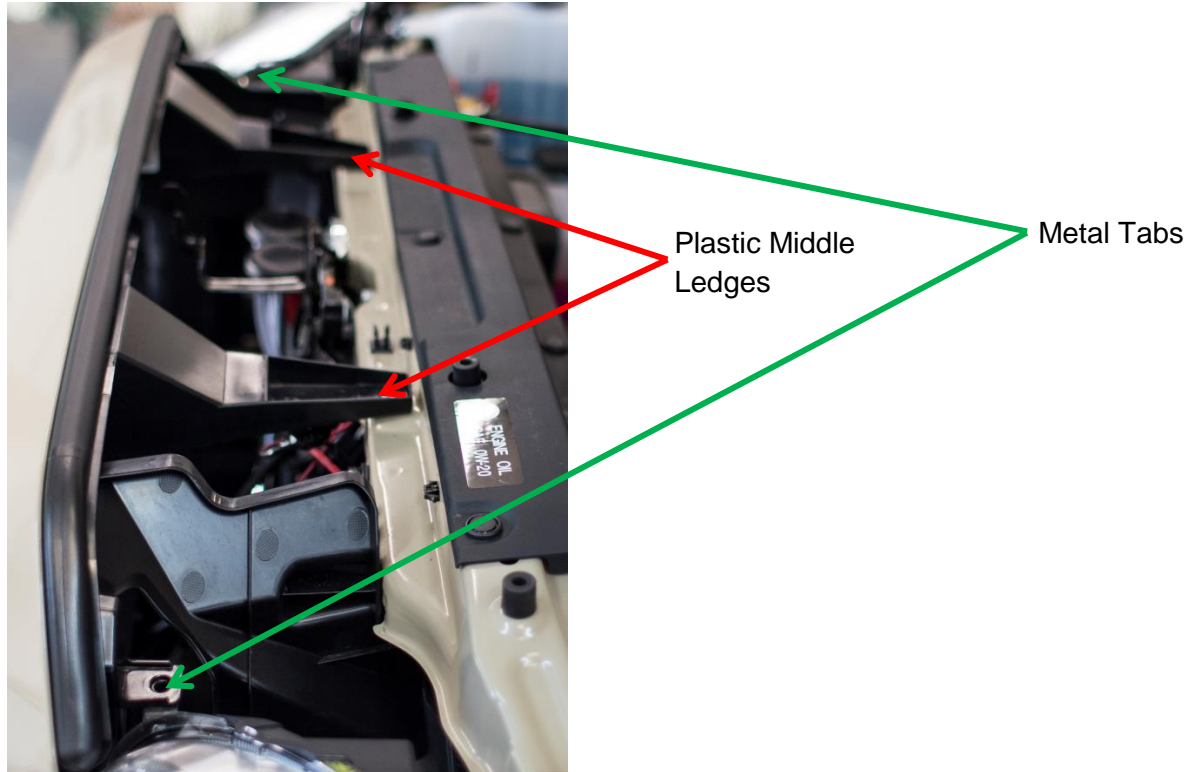
Bumper Faceplate – GREEN – component that holds the Outer Trim & Inner Grille. This will remain



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INSTALLATION INSTRUCTIONS

- 1) Pop open the hood of the vehicle and locate the **two (2) Metal Tabs** near the inside edge of the headlights and **the two (2) plastic middle ledges** as shown below.

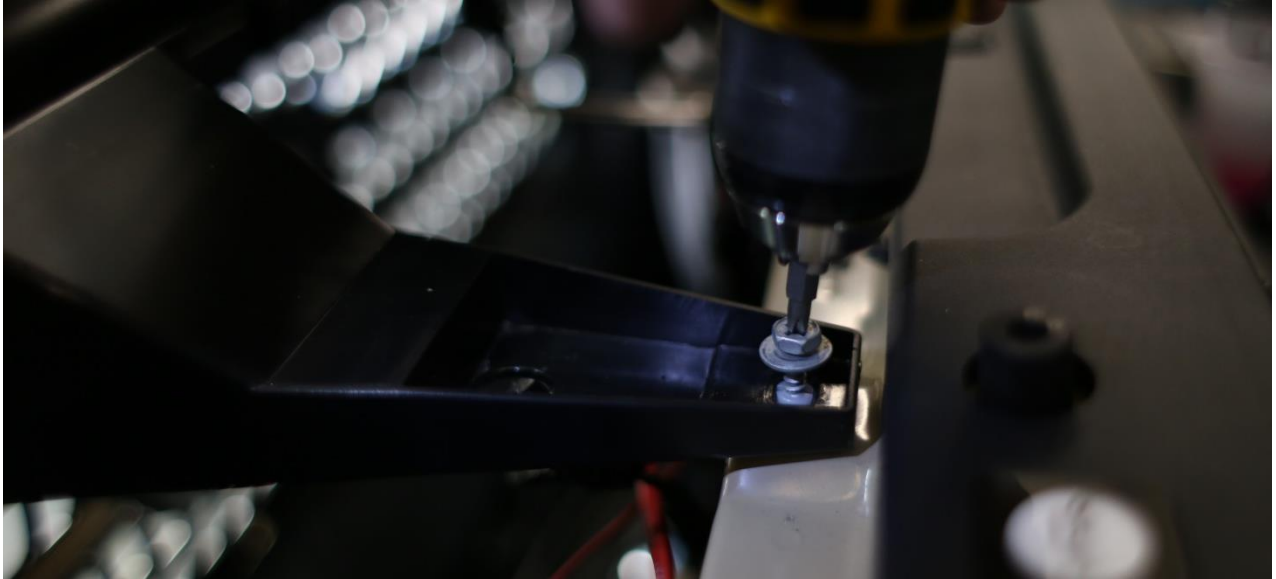


- 2) Locate the **two (2) black retainer clips** on the metal tabs. Insert the tip of a flathead screwdriver under the button lip of each clip and push the button up until the entire clip comes out.



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- 3) Locate the **two (2) Philips bolts** found at the end of the plastic middle ledges. Using a Philips screwdriver or drill bit, remove both bolts.



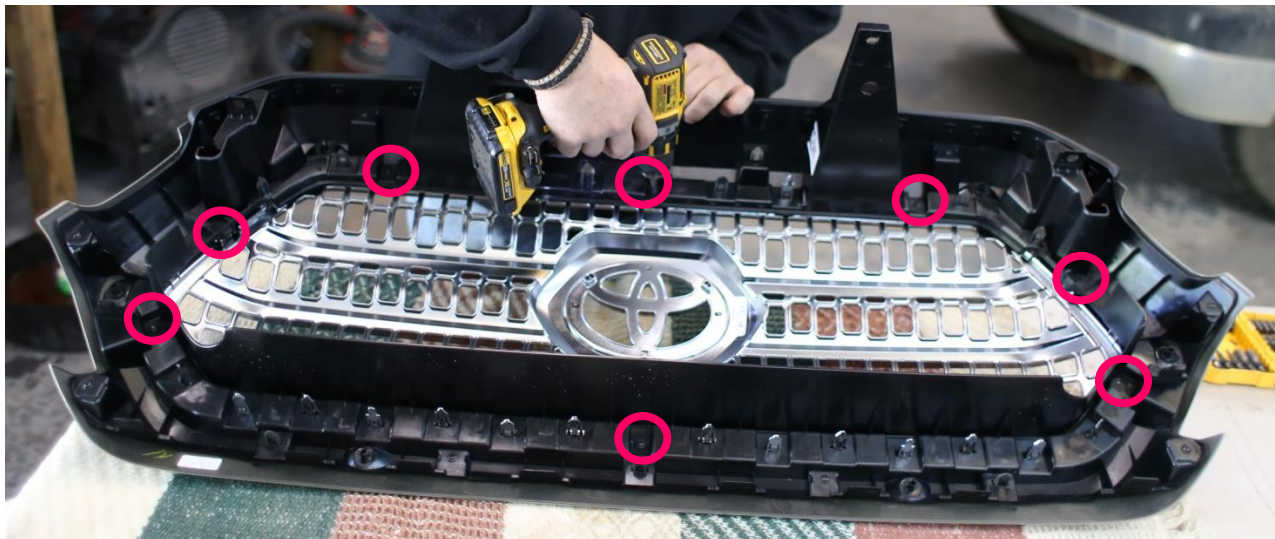
- 4) Use one hand to support the Bumper Faceplate at the bottom and the other to begin removing it. Gently lift the bumper up and out (away from the vehicle, towards your body), loosening one side at a time until the entire Bumper Faceplate is removed.



- 5) Place the Bumper Faceplate face-down on a flat surface, covered with a towel or soft blanket to prevent scratches.

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- 6) Using a Phillips screwdriver or drill bit, remove the **eight (8) black Phillips screws** that hold the Outer Trim in place. The pink circles below illustrate the approximate location of the screws.



- 7) Gently squeeze in **the eight (8) silver tabs** that hold the Outer Trim, while lightly pulling on the outer trim with your other hand, to ease its release.



NOTE: These tabs are made of plastic and can break easily! Be gentle to prevent breaking.

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- 8) Squeeze the remaining **sixteen (16) tabs** of the Inner Grille, pushing the Inner Grille out as you loosen the tabs, while simultaneously pulling the face of the Inner Grille out with your other hand.



You should now have the unit separated into three parts: Bumper Faceplate, Outer Trim and Inner Grille.

- 9) Insert the new DBCustomz' Inner Grille into the Bumper Faceplate, with the tabs sitting inside the ledges of the Bumper Faceplate, as shown below.



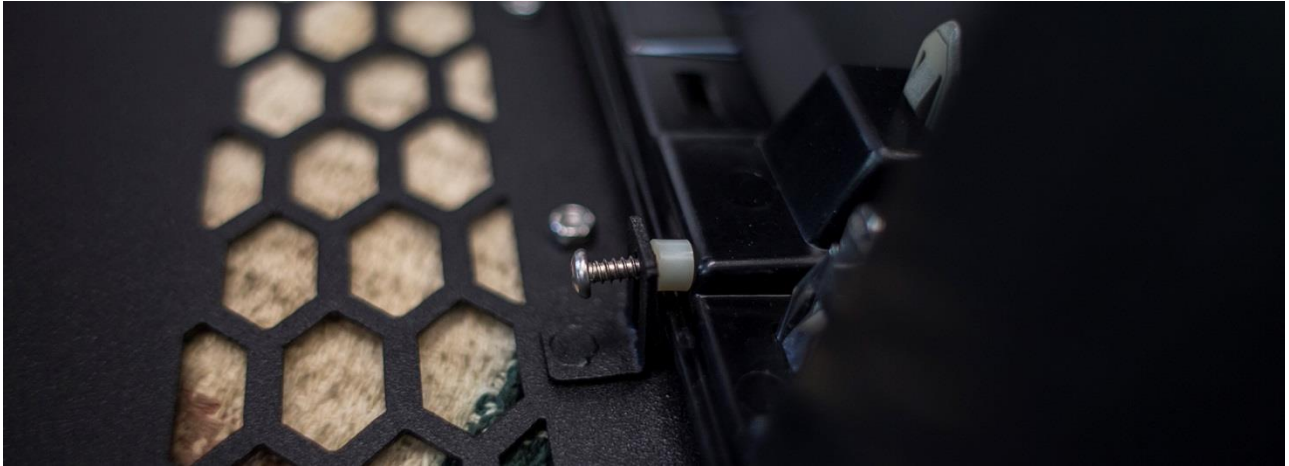
NOTE: DO NOT screw in the new Inner Grille at this time!

- 10) Snap the Outer Trim back into place.
- 11) Secure the Outer Trim with the **eight (8) original black Phillips screws**.



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- 12) With the Front Bumper Unit face-down, locate the four top tabs on the new Inner Grille. Using the **four (4) 1" Phillips stainless steel screws** and the **four (4) plastic spacers**, place a plastic spacer between each tab and the Outer Trim assembly as shown below. Gently insert each screw completely so that it bites into the plastic components, while simultaneously pulling the Inner Grille outwards to prevent any gaps between the Outer Trim and Inner Grille.



- 13) Locate the remaining six tabs at the bottom of the new Inner Grille. Using the **six (6) 1/2" Phillips stainless steel screws**, place in the remaining tabs and gently screw in until the plastic bites.

! SAFETY FIRST ! The tips of the screws may be exposed. Take extra precautions when handling the Front Bumper unit to avoid injuries.

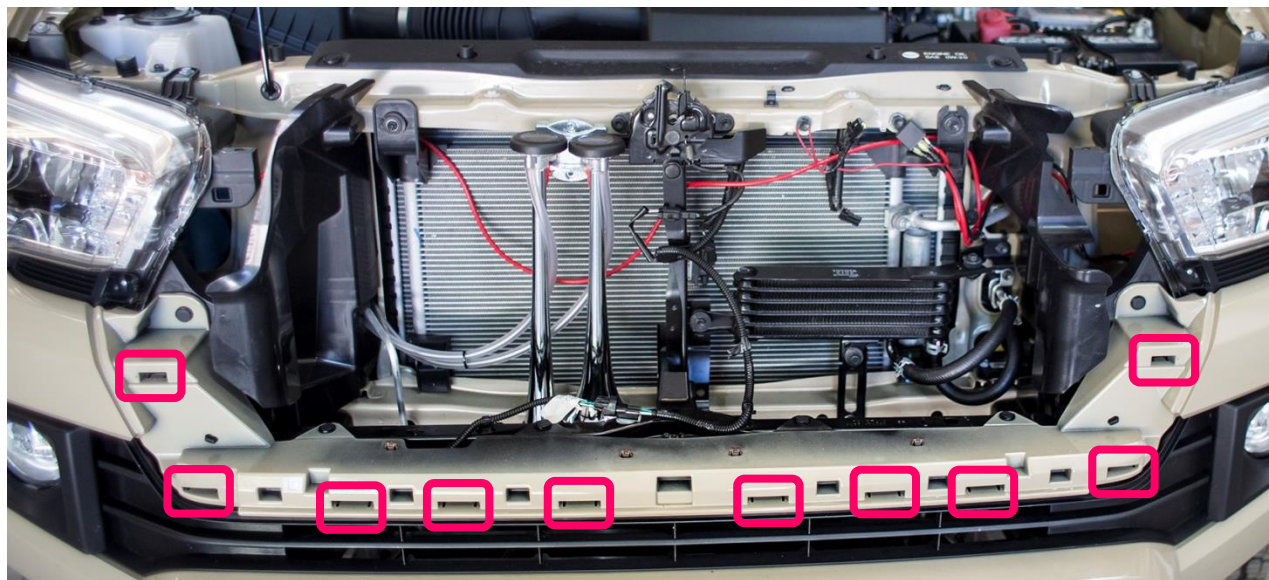
- 14) Ensure the Inner Grille is securely in place without space between the Outer Trim and Inner Grille.



NOTE: If you purchased light accessories with your Custom Grille Insert, please refer to Section 2.

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- 15) To reinstall the Front Bumper Unit, align the tabs with the tab slots as indicated by the pink boxes below.



Insert the Front Bumper Unit beginning at the bottom and continuing up as all tabs fall into place.



- 16) Once the Front Bumper Unit is sitting securely in place without any visible gaps, reattach the **two (2) Phillips bolts** on the middle legs and the **two (2) black retainer clips** near the headlights.

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17) Your new DBCustomz' Grille Insert installation is now complete!



If you have any questions or feedback, please email us at dbcustomz2012@gmail.com.

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